



# MINIMATIC® CYLINDER

Minimatic® Cylinders	pg.	Engineering Data			Design Features							Remarks
		Medium	Force Factor	Rec. Max. Working Pres.	Piston Seals	Rod Seals	Rod Dia.	Rod End	Ports Tapped	Construction		
5/32" Bore Spring Return	89	Air	0.02	150 psig	U-Cup		0.062"	Plain	#10-32 #3-56	Rolled or Welded	45° Tapered rod end on SM-2 Spring force extend- 2 oz. Spring force compressed- 5 oz.	
1/4" Bore 6.35 mm Spring Return	89	Air	0.05	125 psig	U-Cup		0.135"	Thd.	#10-32	Rolled	Spring force extend- 6 oz. Spring force compressed-10 oz.	
3/8" Bore Spring Return	90	Air	0.10	125 psig	U-Cup		3/16"	Plain	#10-32	RF Silver Soldered	Model 3PS-1/2 is rolled construction with non-rotating thd. brass rod, others; non-thd. stainless steel Spring force extend- 12 oz. Spring force compressed- 30 oz.	
3/8" Bore Double Acting	91	Air & Hyd.	0.10	125 psig-Air	U-Cup	Vee Ring	1/8"	Plain	#10-32	RF Silver Soldered		
3/8" Bore Spring Extend Air Retract	90	Air	0.10	125 psig	U-Cup		1/8"	Thd.	#10-32	RF Silver Soldered	Min. of 14 psig to retract Spring force extend- 12 oz. Spring force compressed- 30 oz.	
9/16" Bore Spring Return	92	Air	0.22	125 psig	U-Cup		3/16"	Plain	#10-32	RF Silver Soldered	9PS-3/4 & 9SS-3/4 have non- rotating, thd., stainless steel rods, others; non-thd., stainless steel Spring force extend- 1.6 oz. Spring force compressed- 3.7 oz.	
9/16" Bore Double Acting	92	Air & Hyd.	0.22	125 psig-Air	U-Cup	Vee Ring	3/16"	Plain	#10-32	RF Silver Soldered		
9/16" Bore Spring Extend Air Retract	92	Air	0.22	250 psig	U-Cup	Vee Ring	1/4"	Thd.	#10-32	Threaded	Min. of 19 psig to retract Spring force extend- 2 lb. Spring force compressed- 4 lb.	
9/16" Bore Heavy Duty Spring Return	94	Air	0.20	250 psig	U-Cup		1/4"	Thd.	1/16" NPT	Threaded	Spring force extend- 2 lb. Spring force compressed- 4 lb.	
9/16" Bore Heavy Duty Double Acting	95 **	Air & Hyd.	0.20 Hyd.	250 psig-Air 1000 psig-Hyd.*	T- Ring	Vee Ring	1/4"	Thd.	1/16" NPT	Threaded		
7/8" Bore Spring Return	96	Air	0.60	250 psig	U-Cup		1/4"	Thd.	1/8" NPT	Threaded	Sintered bronze rod bushing Spring force extend- 7 lb. Spring force compressed- 12 lb.	
7/8" Bore Double Acting	97 **	Air & Hyd.	0.60	250 psig-Air 1000 psig-Hyd.*	T- Ring	Vee Ring	1/4"	Thd.	1/8" NPT	Threaded	Sintered bronze rod bushing	
7/8" Bore Spring Extend Air Retract	96	Air	0.60	250 psig	U-Cup	Vee Ring	1/4"	Thd.	1/8" NPT	Threaded	Min. of 23 psig to retract Spring force extend- 7 lb. Spring force compressed- 12 lb.	
1-1/8" Bore Double Acting	99 **	Air	1.0	250 psig	U-Cup	Vee Ring	3/8"	Thd.	1/8" NPT	Threaded	Sintered bronze rod bushing Low friction - 2 psig to operate	
1-1/8" Bore Spring Return	98	Air	1.0	250 psig	U-Cup		3/8"	Thd.	1/8" NPT	Threaded	Spring force extend- 8 lb. Spring force compressed- 12 lb.	

### Quick Cylinder Computations:

Cylinder Force = Force Factor x Pressure

Displacement = Force Factor x Stroke

(Force factor given in table above equals effective piston area)

\*\*NOTE: Double rods also available in these models.

Temperature: 30° F to +230° F

\*Consult factory for hydraulic applications